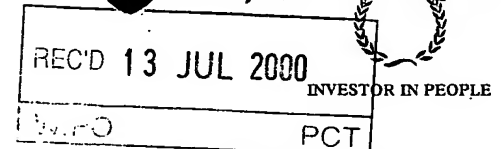




GB00/2348



The Patent Office
Concept House
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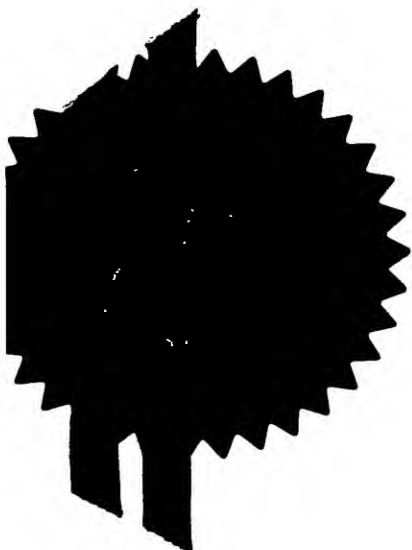
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I, the undersigned, being an officer duly authorised in accordance with Section 74(1) and (4) of the Deregulation & Contracting Out Act 1994, to sign and issue certificates on behalf of the Comptroller-General, hereby certify that annexed hereto is a true copy of the documents as originally filed in connection with the patent application identified therein.

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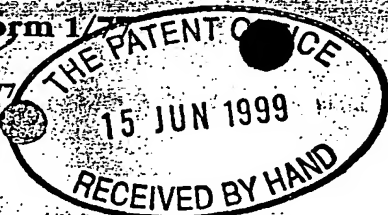


Signed

Dated

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Request for grant of a patent

(See the notes on the back of this form. You can also get an explanatory leaflet from the Patent Office to help you fill in this form)

16JUN99 E454947-12 D01038

P01/7700 0.00 - 9913946.1

The Patent Office

Cardiff Road
Newport
Gwent NP9 1RH

1. Your reference

P5327/ISH/EC

2. Patent application number

(The Patent Office will fill in this part)

9913946.1

15 JUN 1999

3. Full name, address and postcode of the or of each applicant (underline all surnames)

DART SENSORS LTD

THE MARINE PARK
STEAMER QUAY
TOTNES
DEVON TQ9 5AL

Patents ADP number (if you know it)

If the applicant is a corporate body, give the country/state of its incorporation

7680804001

4. Title of the invention

CARBON MONOXIDE SENSOR

5. Name of your agent (if you have one)

"Address for service" in the United Kingdom to which all correspondence should be sent (including the postcode)

WITHERS & ROGERS
GOLDINGS HOUSE
2 HAYS LANE
LONDON SE1 2HW

Patents ADP number (if you know it)

1776001

6. If you are declaring priority from one or more earlier patent applications, give the country and the date of filing of the or of each of these earlier applications and (if you know it) the or each application number.

Country

Priority application number
(if you know it)

Date of filing
(day / month / year)

7. If this application is divided or otherwise derived from an earlier UK application, give the number and the filing date of the earlier application

Number of earlier application

Date of filing
(day / month / year)

8. Is a statement of inventorship and of right to grant of a patent required in support of this request? (Answer 'Yes' if:

YES

- a) any applicant named in part 3 is not an inventor, or
 - b) there is an inventor who is not named as an applicant, or
 - c) any named applicant is a corporate body.
- See note (d))

Patents Form 1/77

9. Enter the number of sheets for any of the following items you are filing with this form. Do not count copies of the same document

Continuation sheets of this form

Description

4

Claim(s)

Abstract

Drawing(s)

2 + 1

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Priority documents

Translations of priority documents

Statement of inventorship and right to grant of a patent (Patents Form 7/77)

Request for preliminary examination and search (Patents Form 9/77)

Request for substantive examination (Patents Form 10/77)

Any other documents (please specify)

11.

I/We request the grant of a patent on the basis of this application.

Signature

Date

WITHERS & ROGERS

14.06.99

12. Name and daytime telephone number of person to contact in the United Kingdom

HARRISON, I S

0117 925 3030

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CARBON MONOXIDE SENSOR

This invention relates to apparatus for detection of carbon monoxide.

Among the available methods of detecting carbon monoxide, electrochemical sensors have shown great promise as they are relatively cheap, sensitive and reliable. However, they suffer the disadvantage that they are inherently sensitive to a wide range of substances and as a result are liable to give erroneous responses in service.

It is an object of the present invention to provide a carbon monoxide sensor which is of enhanced specificity compared with electrochemical sensors and which preferably does not require a source of power.

According to one aspect of the present invention, a carbon monoxide sensor comprises pre-treatment means and sensor means, the pre-treatment means comprising means to absorb contaminating substances and means to convert contaminating substances to non-contaminating substances.

By "contaminating substances" is meant elements or compounds in gaseous or vapour form which if incident on the sensor means would themselves be detected and which could thus give rise to an erroneous or misleading result of carbon monoxide presence or concentration.

Preferably, the pre-treatment and sensor means are contained in separate chambers which are in mutual communication, the pretreatment chamber including access means for the gaseous test substrate.

The sensor means may comprise an electrochemical sensor preferably of the fuel cell type and comprising two electrochemically-active electrodes separated by an electrolyte absorbed on a porous substrate. The electrodes are electrically connected to a display device by current-carrying leads which preferably comprise platinum wire. The sensor electrodes may comprise a precious metal as catalyst, optionally disposed on a suitable

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support or, alternatively, applied direct to the electrode surface in finely-divided form such as platinum black. The porous substrate may comprise a plastics polymeric material such as polyvinyl chloride or polyethylene and the electrolyte is preferably acidic, such as sulphuric acid at a concentration between 0.1 and 10M.

The absorption pre-treatment means is preferably an aqueous medium, since most of the common contaminating substances including ammonia, sulphur dioxide, hydrogen sulphide, ethanol and other organic contaminants such as other alcohols and aldehydes, as well as acidic and alkaline gaseous substances, are soluble or highly soluble in water.

The partition coefficients between air and water for the above compounds are as follows: ammonia 0.0014 (20°C); sulphur dioxide 0.0125 (20°C); hydrogen sulphide 0.37 (20°) and ethanol 0.0004 (34°C). By contrast, carbon monoxide has a partition coefficient of 45 (20°C) and thus is predominantly non-absorbed by an aqueous pre-treatment means.

To inhibit evaporation and to prevent eventual drying, the aqueous medium preferably contains sulphuric acid or other water-retention substance.

The aqueous medium is preferably itself absorbed on a solid absorbent matrix such as porous polyethylene, polyvinyl chloride or other inert plastics material.

The function of the conversion pre-treatment means is to oxidise the absorbed contaminating substances which would otherwise accumulate in and eventually saturate the absorption medium. The conversion means is preferably chemically catalytically active to avoid the need for a source of power; the catalyst is preferably a heterogeneous catalyst comprising platinum or other precious metal which may be dispersed on a support material such as activated carbon or a zeolite provided that the catalyst is not thereby made active for carbon monoxide oxidation. However, the preferred catalyst is finely divided platinum metal such as platinum black.

Preferably, the sensor includes a porous barrier to exclude airborne particulates from the pre-treatment means.

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Embodiments of the invention will now be described by way of example with reference to the accompanying drawings, of which

Figure 1 is an exploded view of the component parts of a carbon monoxide sensor and

Figure 2 is a cross sectional view of the sensor made from the parts shown in Figure 1.

Referring firstly to Figure 1, the sensor device has a base housing 11 in the form of a circular plate 12 having an upstanding annular wall 13 defining an outer annular flange 14 and a central circular cavity 15. At the bottom of the cavity is placed a circular disc 16 of porous polyvinyl chloride containing 5M sulphuric acid solution absorbed therein and the electrodes are placed thereon. The electrodes are constituted by a porous polyvinyl chloride disc with 5M sulphuric acid absorbed therein and coated on its surfaces with respective catalytic layers of platinum black, the upper surface being the working electrode for electrochemical oxidation of carbon monoxide and the lower surface being the counter-electrode to complete the electrochemical circuit by reduction of oxygen. Connecting wires 18 pass the electricity generated to a warning or display device (not shown).

Over the working electrode is placed an impervious annular disc 19 having a depending outer flange 19A which spaces the disc 19 from the working electrode to form a sensor chamber B. The disc carries an annular sheet of porous polyvinyl chloride 20 having dilute sulphuric acid absorbed therein and carrying a catalytic surface coating of platinum black. A circular disc 21 of porous PTFE overlies the sheet 20 and acts as a barrier layer to exclude particulates, and a top plate 22 having holes formed therein is inserted at the top of the cavity 15. The plate 22 has a depending outer flange 22A which spaces the plate from the barrier layer to form in conjunction with the barrier layer and annular sheet 20 a pretreatment chamber A.

In use, ambient air passes by diffusion through the holes in plate 22 into pretreatment chamber A where it initially passes through the interstices of disc 21 to reach the

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pretreatment element 20. Most contaminating substances are trapped in element 20 by absorption and catalytic oxidation and carbon monoxide molecules pass through the central hole in the pretreatment element 20, in registration with the central hole in disc 19, into the sensor chamber B. The carbon monoxide is oxidised to carbon dioxide on the upper catalytic surface, the resulting electrical output being proportional to the carbon monoxide concentration. The circular disc 16 containing absorbed sulphuric acid acts as a reservoir which feeds or drains the sensor electrode as the volume of electrolyte expands and contracts with temperature and humidity changes.

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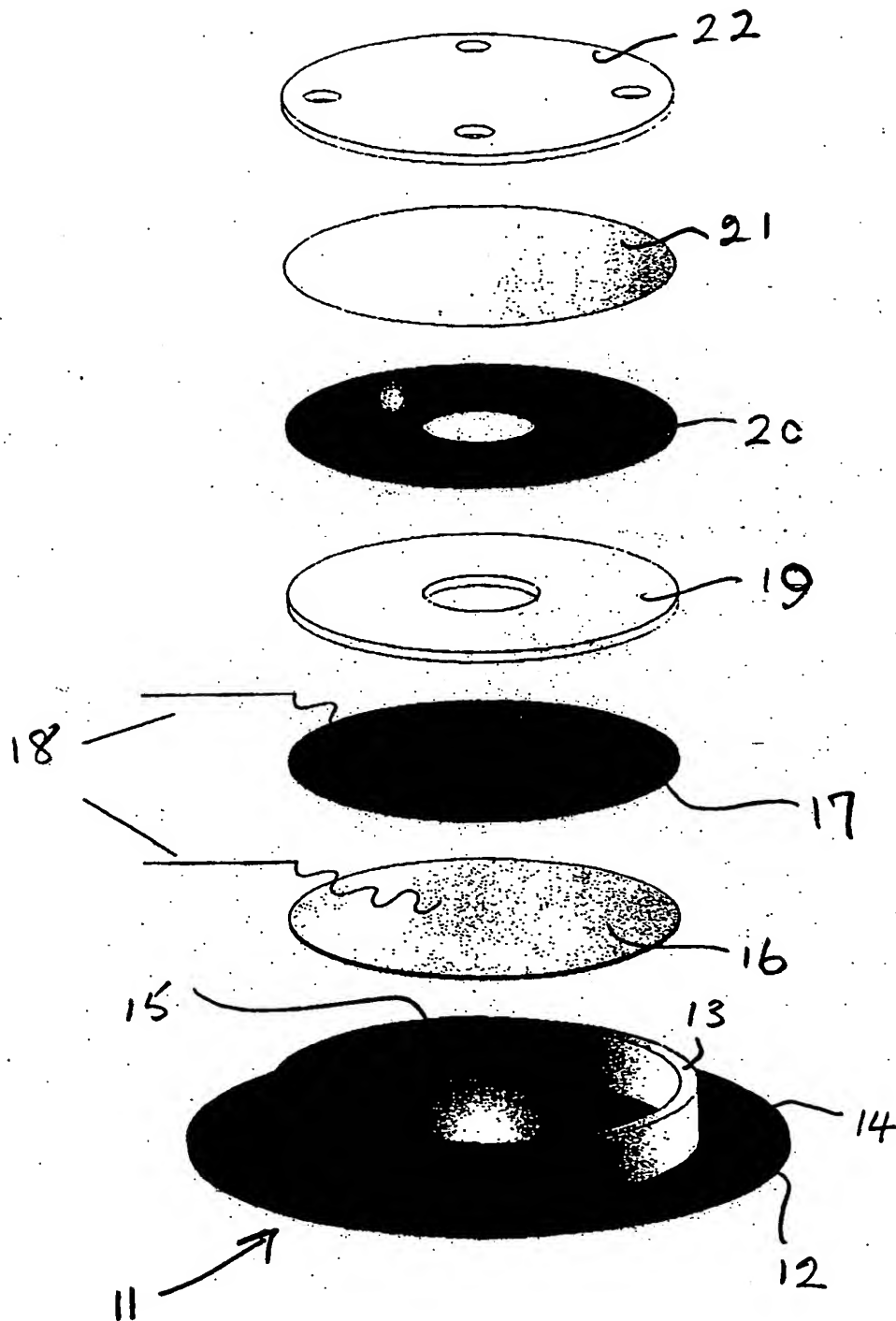


FIG. 1

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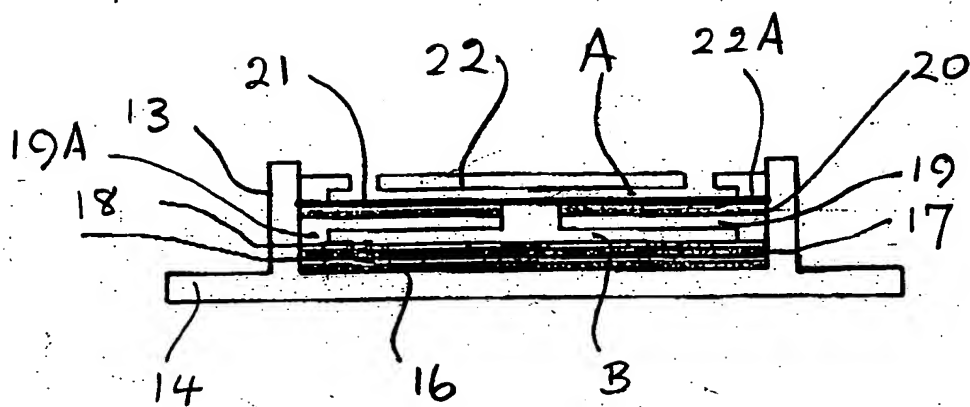


FIG. 2

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